

Work Order ID 55366

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Item ID: D2680-041 Per ncr 10-006

Accept


Revision ID:

Item Name: Nut Plate

Start Date: 1/14/10 Start Qty: 65.00

Required Date: 1/18/10 Req'd Qty: 65.00

Reference: Rework

Approvals: Process Plan: 
QC:

Date:

Tooling:

Date:

Date:

SPC (Y/N):


Date:


Run Start


Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2680	Rev B1

130		0.00
	Small Fab	
Small Fab	Memo	0.00
Small Fab	PULL FROM STOCK: 65 X D2680-041 B44086 COUNTERSINK PER DRWG D2680 REV. B	

140	QC5- Inspect part completeness to step on W/O	0.00
		
QC	Memo	0.00
Quality Control		

150	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00
		
Powdercoat	Memo	0.00
Powder Coating	TOUCH UP WITH IMRON PER QSI 005 B <u>M113/03</u>	

EP 10/01/18 (64)

center
(x64)

EP 10/01/18 (64)

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Item ID: D2680-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Nut Plate

Start Date: 1/14/10 Start Qty: 65.00

Cust Item ID:

Required Date: 1/18/10 Req'd Qty: 65.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

190

Identify as per dwg & Stock Location: 21

0.00

Packaging

Memo

0.00

Packaging

RE-STOCK USING NEW B/N

200

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10-1-19 sf (42)

10/01/19
MP 10-1-19

Picklist Print

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Work Order ID: 55366

Parent Item: D2680-041

Parent Item Name: Nut Plate


Comments: IPP: D: 04.10.01. Added Steps 2-4, 7-8 JLM
IPP Rev:E Now on WaterJet 06-10-12 JLM
IPP rev F QC5 after c'sink 07.07.05 EC

Start Date: 1/14/10

Required Date: 1/18/10

Start Qty: 65.00

Required Qty: 65.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D2680-041		Manufactured	No				Each	65.0000	65.0000			
												
Nut Plate												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

65

33061

1

44086

64

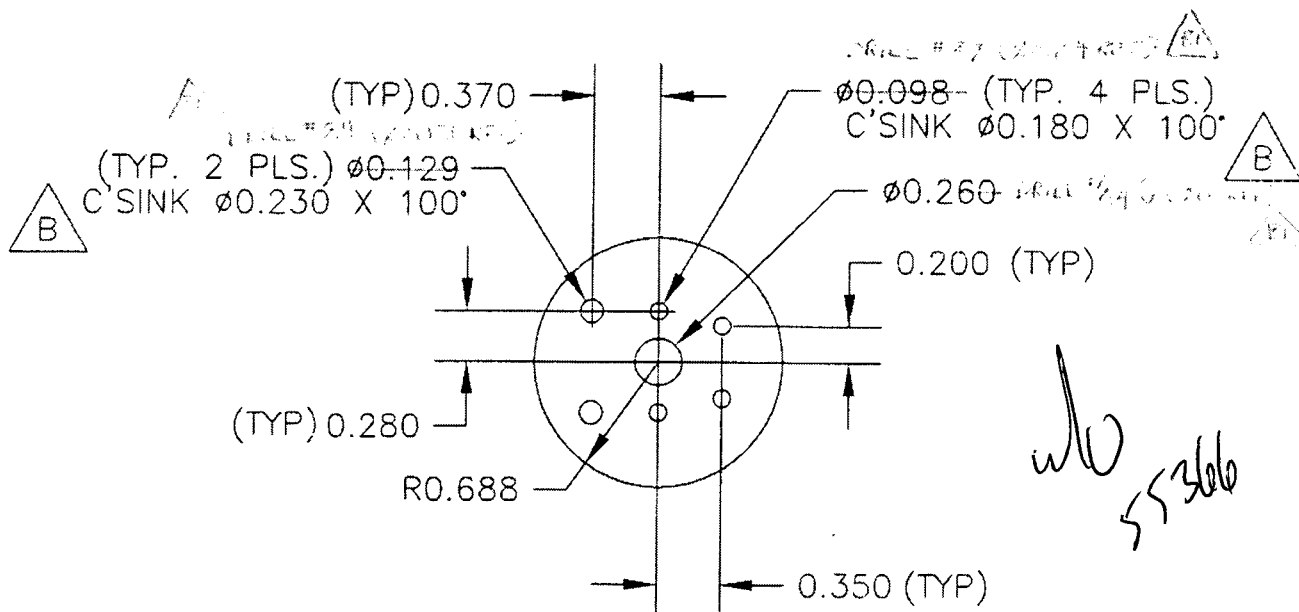
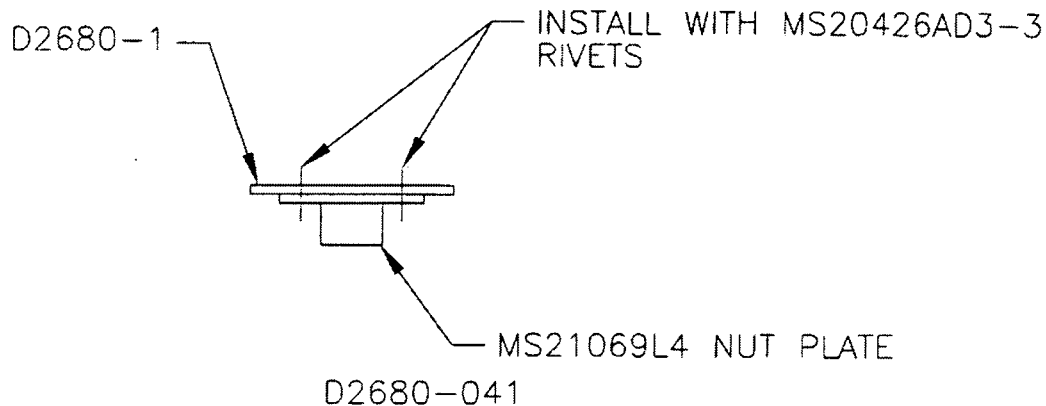
Handwritten signature
10/01/18

8
64



DESIGN #	DRAWN BY #	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED CP	APPROVED KE	DRAWING NO. D2680	REV. B SHEET 1 OF 1
DATE 98.12.14	TITLE NUT PLATE		SCALE 1:1
A	97.09.15	NEW ISSUE	
B	98.12.14	CHANGE C'SINKS (PER TSR A1041)	

RELEASED
18.12.14 D5



MATERIAL: ASTM A36/A366/A569/A570 OR AISI 1010-1025 STEEL
0.063 THICK (16 GAUGE)

CAD PLATE PRIOR TO INSTALLATION OF MS21069L4

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

D2680-1